|    | Information of every subject                                            |                                        |
|----|-------------------------------------------------------------------------|----------------------------------------|
| 1  | Unit name:                                                              | -Industrial Engineering and Management |
| 2  | Code:                                                                   | ME-51028                               |
| 3  | Classification:                                                         | Engineering subject                    |
| 4  | Credit value:                                                           | 2.5                                    |
| 5  | Semester/ Year Offered:                                                 | 1/2                                    |
| 6  | Pre-requisite:                                                          |                                        |
| 7  | Mode of delivery:                                                       | Lecture, Tutorial                      |
| 8  | Practical                                                               |                                        |
|    | Tutorials                                                               | 20%                                    |
|    | Viva                                                                    |                                        |
|    | Mid-term/ final Examination                                             | 40% / 40%                              |
| 9  | Academic staff teaching unit:                                           |                                        |
| 10 | Course outcome of unit:                                                 |                                        |
|    | In this course, students will be able                                   |                                        |
|    | Semester (I)                                                            |                                        |
|    | a. To salact the production system and calculate the productivity index |                                        |

- a. To select the production system and calculate the productivity index
- b. To study the facility location and performance of layout planning
- c. To forecast quantitative and time series
- d. To study the material requirement and resource planning
- e. To calculate reorder point and lead-time
- f. To calculate the failure rate and maintenance cost
- g. To calculate the profit and break even point

## 11 Synopsis of unit:

In industrial engineering, production systems, productivity, plant location and layout, forecasting, inventory control, cost accounting and depreciation, and work

study have been discussed. These topics are required for better understanding of industrial engineering such as linear programming, transportation problems, assignment problems, sequencing of jobs, replacement analysis and decision making.

## 12 Topic:

Semester (I)

Chapter 1 Industrial Engineering and Management

- 1.1 Introduction
- 1.2 Production Systems
- 1.3 Selection of Production Systems
- 1.4 Productivity

Chapter 2 Facility Location and Layout

- 2.1 Introduction
- 2.2 Facility Location
- 2.3 Transportation Method
- 2.4 Centrodial Method
- 2.5 Facility / Plant layout
- 2.6 Systematic Layout Planning
- 2.7 Block Diagram
- 2.8 Assembly Line Balancing
- 2.9 Group Technology
- 2.10 Cellular Manufacturing

#### Chapter 3 Forecasting

- 3.1 Introduction
- 3.2 Forecasting Method
- 3.3 Time-series Forecasting
- 3.4 Forecasting Performance Measurement

Chapter 4 Capacity Planning: MRP, MRP II and ERP

- 4.1 Introduction
- 4.2 Materials Requirement Planning
- **4.3 MRP II**
- 4.4 Enterprise Resource Planning

Chapter 5 Inventory Control

- 5.1 Introduction
- 5.2 Classification of Inventory
- 5.3 Inventory Cost
- 5.4 Continuous and Periodic Inventory Review Systems
- 5.5 Economic Order Quantity
- 5.6 Reorder Point
- 5.7 Order Quantity for Variable Demand

# Chapter 6 Reliability and Maintenance Engineering

- 6.1 Reliability Curves
- 6.2 Failure Pattern
- 6.3 Evaluation of System Reliability (R<sub>s</sub>)
- 6.4 Reliability Testing
- 6.5 Maintainability
- 6.6 Design for Maintainability
- 6.7 Maintenance Costs
- 6.8 Availability
- 6.9 Serviceability

# Chapter 7 Cost Accounting and Depreciation

- 7.1 Cost Elements
- 7.2 Cost Accounting
- 7.3 Break-Even Analysis
- 7.4 Depreciation

| 14 | Main references:                                                                     |  |
|----|--------------------------------------------------------------------------------------|--|
|    | "Industrial Engineering and Management"                                              |  |
| 15 | Additional references:                                                               |  |
|    | 1. Buffa Elwood S.(1986), Operation Management (Nwe Delhi: Wiley Eastern)            |  |
|    | 2. Francis, R.L. and White ,J.A. (1974), Facility layout and Location- An Analytical |  |
|    | approach ( Upper Saddle River, NJ: Prentice-Hall Inc. )                              |  |
|    | 3. Wemmerlov, U. (1982), 'Inventory Management and Control,' in Ed.G. Salvendy (ed), |  |
|    | Handbook of Industrial Engineering (New York, John Wiley and Sons )                  |  |